

Work Order ID 138340

Thursday, October 29, 2015 9:15:58 AM

138340

Page 1

Item ID: D350-578-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: AS350/AS355 Bearpaws
Start Date: 10/13/2015 Start Qty: 3.00 ***3*** Cust Item ID:
Required Date: 10/27/2015 Req'd Qty: 3.00 ***3*** Customer:
Reference:

Approvals: Process Plan: MLJ Date: OCT 29 2015 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-578	H								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-578-011 CHG006								
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89
NOV 03 2015

DAS
6
9-89
NOV 02 2015

3X
DAS
27
9-89
NOV 03 2015

Work Order ID 138340

Thursday, October 29, 2015 9:15:58 AM

138340

Page 2

Item ID: D350-578-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AS350/AS355 Bearpaws

Stop

NS2

Start Date: 10/13/2015 Start Qty: 3.00

3

Cust Item ID:

Required Date: 10/27/2015 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

180

Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D350-578-011 Location: _____

FG013**3X**

DAS

28**9-89****NOV 03 2015**

190

190

QC

QC21 - Final Inspection - Work Order Release

0.00

Memo

0.01

MLJ**NOV 03 2015**

Quality Control

MLJ**NOV 03 2015**

Picklist Print

Thursday, October 29, 2015 9:16:02 AM

Page 1 4

Work Order ID: 138340

138340

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 10/13/2015

Required Date: 10/27/2015

Start Qty: 3.00

Required Qty: 3.00

Comments:

IPP Rev:A New Issue 07-01-02 JLM
 IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
 IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2432		Manufactured	No			160	Each	3.0000	2	6			
D2432									**				DAS
Bearpaw 19" X 24"													28

BAS
27
9-89
3X

Location	Loc Qty	Loc Code
ST470A	3	
133973	1	
136218	2	

DAS
6
9-89

D2529		Manufactured	No			160	Each	671.0000	12	36			
D2529									**				DAS
Washer													28

BAS
27
9-89
3X

Location	Loc Qty	Loc Code
ST007	2	
131945	2	
ST008	169	
135846	69	
136774	100	
ST012a	500	
137534	500	

DAS
6
9-89

D3601-1		Manufactured	No				Each	41.0000		36			
D3601-1									**				DAS
Radius Block													28

BAS
27
9-89
3X

Location	Loc Qty	Loc Code
ST045	41	
134970	16	
136721	25	

DAS
6
9-89

Picklist Print

Thursday, October 29, 2015 9:16:02 AM

Page 2

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Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 10/13/2015

Required Date: 10/27/2015

Start Qty: 3.00

Required Qty: 3.00

D4011-1 Manufactured No

Each 35.0000 18

D4011-1

Clamp, Short

★★

DAS
28

DAS
6
9-89

Location

Loc Qty

Loc Code

ST544

13

130923

8

132508

5

ST546A

22

134898

12

137146

10

BAS
27
9-89

3X

D4012-1 Manufactured No

Each 54.0000 18

D4012-1

Cushion

★★

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

5

133458

5

ST545

49

131213

6

133458

2

136561

17

137697

24

BAS
27
9-89

3X

AN4-16A Purchased No

Each 79.0000 12 36

AN4-16A

Bolt

★★

DAS
6
9-89

NOV 02 2015

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

5

121541

5

ST325A

65

M133011

40

M133064

25

ST343

9

M132317

9

BAS
27
9-89

3X

133483

Thursday, October 29, 2015 9:16:02 AM

Shop Packet Print

Page 2

Picklist Print

Thursday, October 29, 2015 9:16:02 AM

Page 3

Work Order ID: 138340

138340

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 10/13/2015

Required Date: 10/27/2015

Start Qty: 3.00

Required Qty: 3.00

NAS1149D0463J

Purchased

No

160

Each

5,498.000

24

72

NAS1149D0463.I

WASHER

DAS
6
9-89

DAS
28
9-89

DAS
27
9-89 3X

Location

Loc Qty

Loc Code

GA	626	
M129390	41	
M132035	585	
ST260a	3430	
M133284	1930	
M133316	1500	
ST269	1442	
M129682	47	
M130799	371	
M132317	101	
M132677	888	
M133077	35	

72

NOV 02 2015

Release only

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit